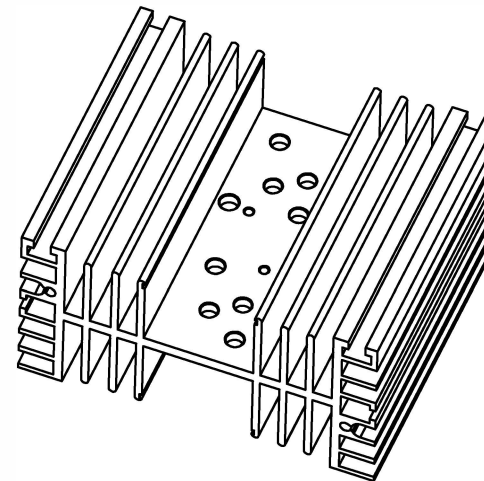
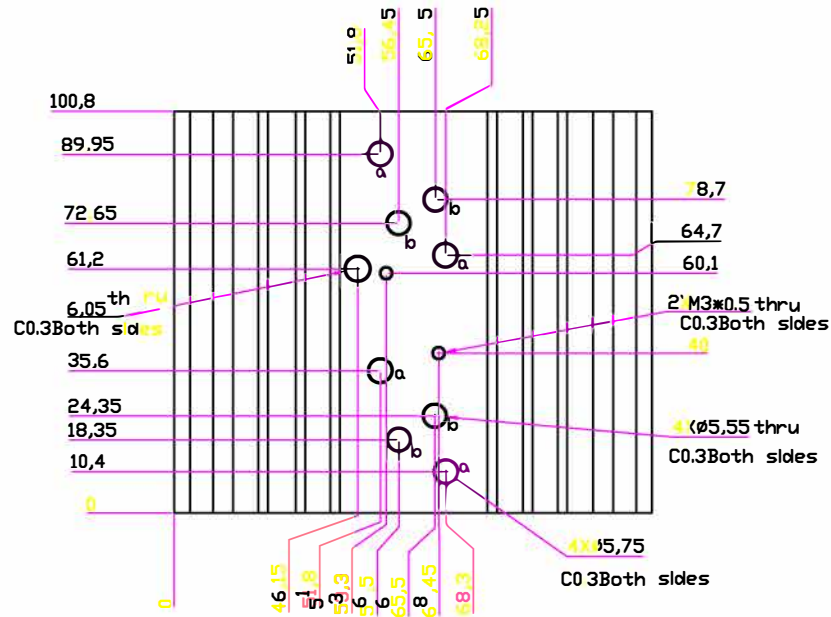


REV	DESCRIPTION	DATE	ORIGINATOR	APPROVED
A	--	--	--	--



- NOTES: UNLESS OTHERWISE SPECIFIED.
- 1.THIS PART SHALL MEET WINGTECS PRODUCT STANDARD CS-0-0005
 - 2.ALL DIMENSIONS INDICATE FINISHED SIZE
 - 3.THIS IS A MACHINED PART
 - 4.PART SHALL BE FREE OF WARP AND DEFLECTION
 - 5.BURR SHALL NOT EXCEED 10% OF MATERIAL THICKNESS INJURIOUS BURR IS NOT ALLOWED.
 - 6.WARPING SHALL NOT EXCEED 0,3.
 - 7.PART NUMBER MARKING : CS504-612-A-0A
 - 8.PREPARE HOLE PER HELICAL COIL MS122076 OR EQUIVALENT.

ALL DIMENSIONS ARE IN MM		CoolingSource [®]	
UNLESS NOTED OTHERWISE TOLERANCES LINEAR ±0,2	CONCENTRICITY = 0,05 TIR $16\sqrt{\quad}$ = 16µm FINISH ALL THREADS CLASS 2 PERPENDICULARITY & PARALLELISM ON REMOVE SHARP EDGES AND BURRS	FINISH Black anodized	MATERIAL AL 6063-T5
ANGULAR ± 10°	THIRD ANGLE PROJECTION	DRAWN BY Mary.Zhang	NAME: Heat sink
DO NOT SCALE DRAWING		CHECKED BY Mary.Zhang	CUSTOMER PART NUMBER
		APPROVED BY Michel Gelinas	DWG SIZE A4
			CUS REV A5
			CS REV A
			SHEET 1 of 1
			SCALE 1:1
			DATE 2012-03-12